




Tools Required

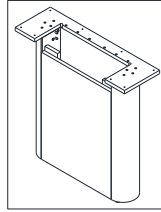
- 6mm Allen wrench 
- #2 and #3 Phillips Head 
- Drill 

Kit Content: Base Kit

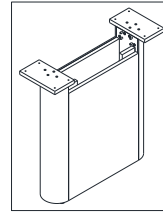
- | | |
|--------------------|-------------------------------------------------------------------------------------|
| 1. End base unit | 6. 1/4 - 20 Threaded inserts |
| 2. Mid base unit | 7. Stretcher rail bolts for Base (Base Assembly)
1/4 - 20 x 1-3/4" pan head bolt |
| 3. Stretcher rails | 8. Rail and Base screws for Top (Top Assembly)
#8 x 1-1/2" pan head screw |
| 4. Glides | |
| 5. Wooden dowels | |

Racetrack Base - Installation Notes

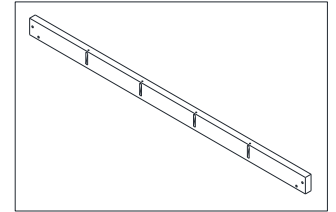
1. **Stretcher Rail Orientation:** Position the **Stretcher rails (3)** so that the screw holes are facing inward and upward within the table structure.
2. **Glide Installation:** Insert **Glides (4)** into the bottom of each **End base (1)** and **Mid base (2)** before attaching the **Stretcher rails (3)**. This will ensure stability and floor protection.
3. **End Base Stretcher Rail Tabs:** Align the tabs on the **End base (1)** to face inward, toward the center of the table.



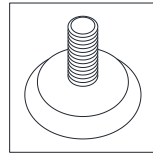
(1) End Base Unit



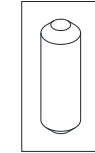
(2) Mid Base Unit



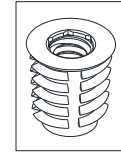
(3) Stretcher Rails



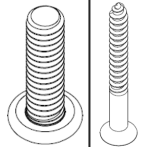
(4) Glides



(5) Dowels

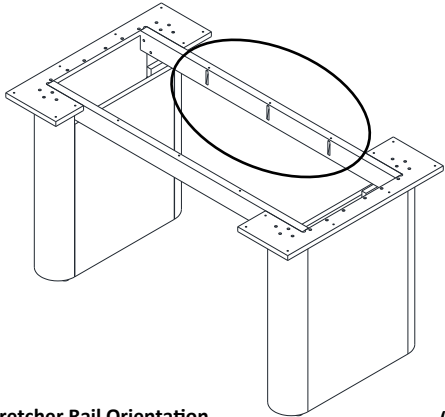


(6) Threaded Inserts

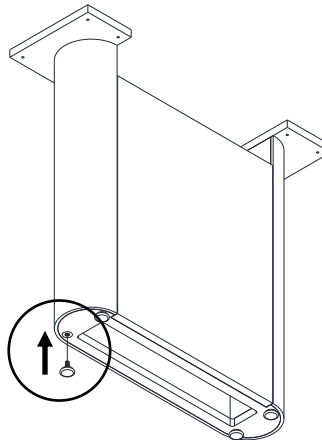


(7,8) Screws

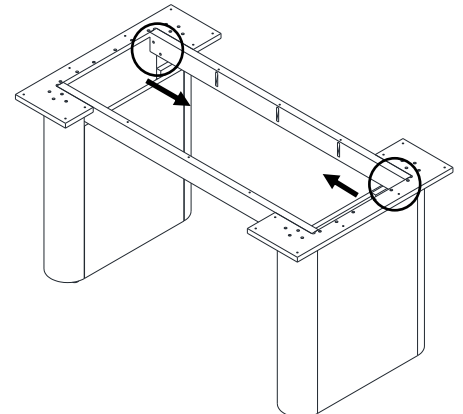
Installation Notes:



(1) Stretcher Rail Orientation

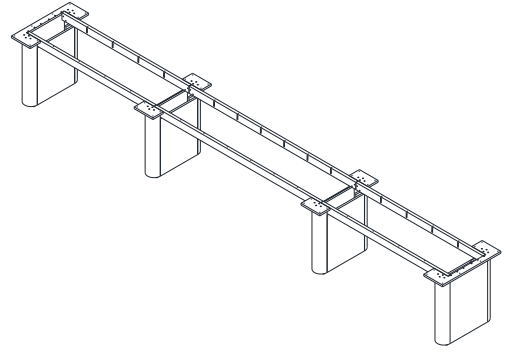
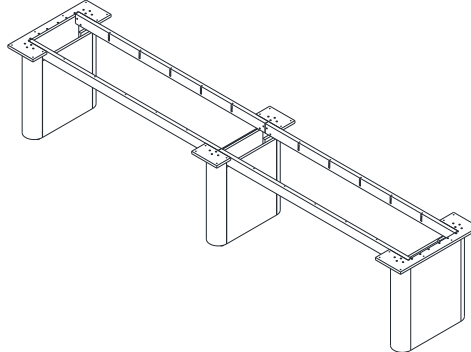
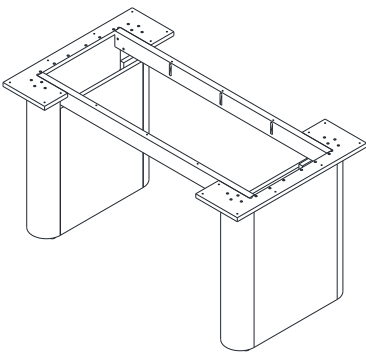


(2) Glide Installation



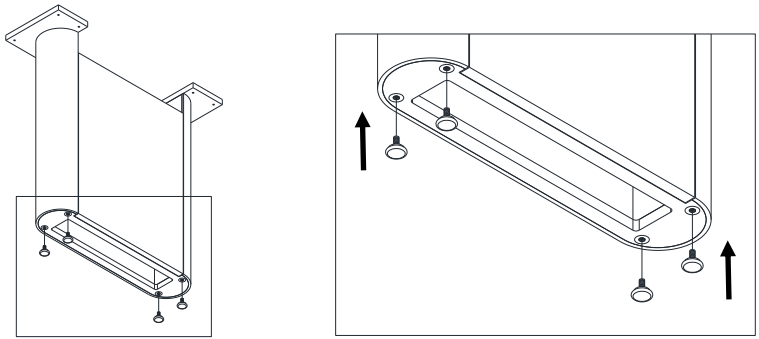
(3) End Base Stretcher Rail Tabs

Racetrack Base: 2 Base — 3 Base — 4 Base

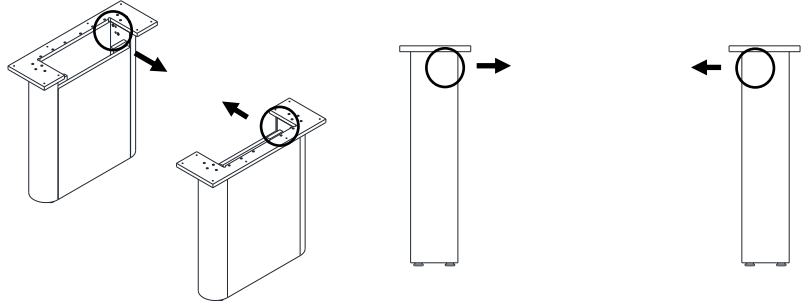


Racetrack Base — 2 Base Kit

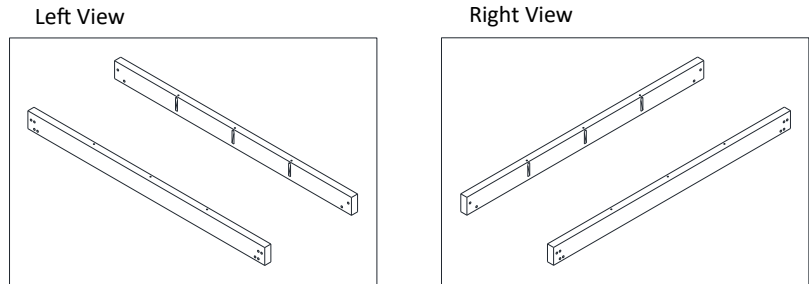
1. Insert **Glides (4)** into bottom of each base and fasten to desired height.



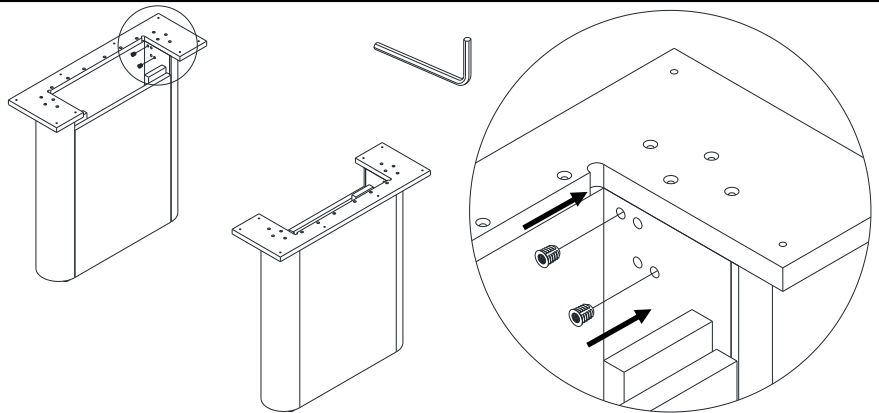
2. Align the tabs on the **End base unit (1)** to face inward, toward the center of the table.



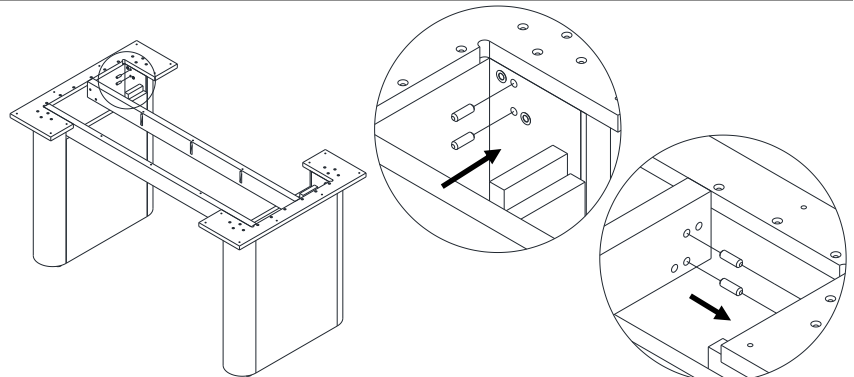
3. Position the **Stretcher rails (3)** so that the screw holes are facing inward and upward within the table structure.



4. Use the **Allen wrench** to insert **Threaded inserts (6)** into holes shown in each base.

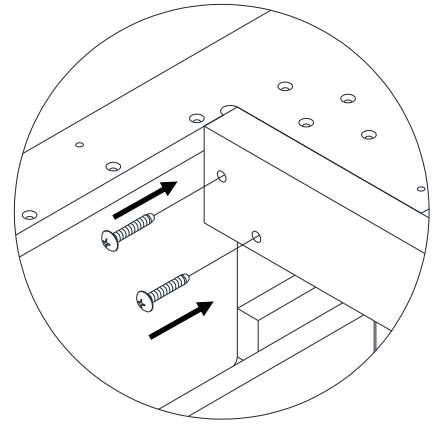
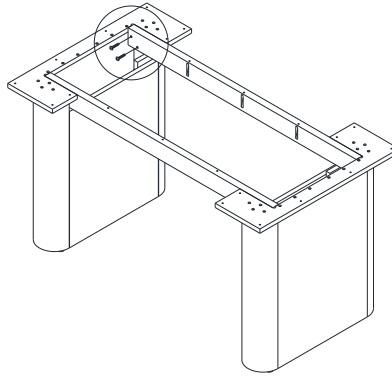


5. Use the **Wooden dowels (5)** to place the **Stretcher rails (3)** in the correct position. Insert the **Wooden dowels (5)** in the holes shown on the base and place the stretcher rails onto the **Wooden dowels (5)** in the holes shown.



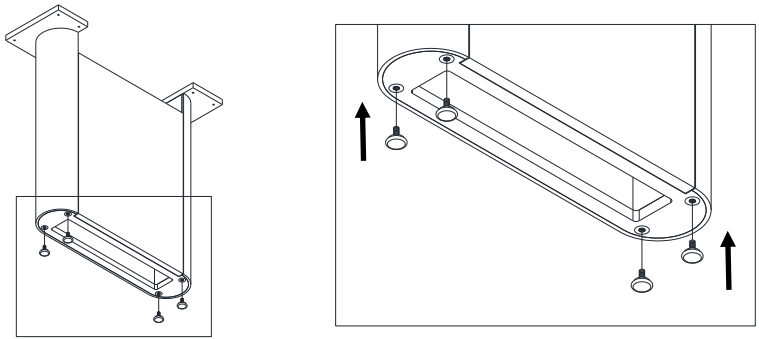
Racetrack Base — 2 Base Kit Continued...

6. Insert **Stretcher rail bolts (7)** through the stretcher rail tab holes and fasten securely.
7. Repeat this process on both **Stretcher rails (3)**.

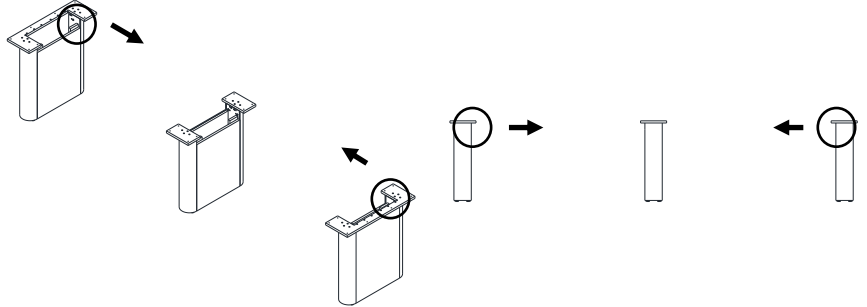


Racetrack Base — 3 Base Kit

1. Insert **Glides (4)** into bottom of each base and fasten to desired height.

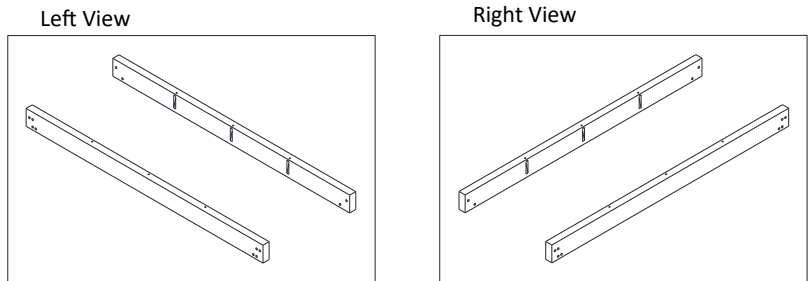


2. Align the tabs on the **End base units (1)** to face inward, toward the center of the table.



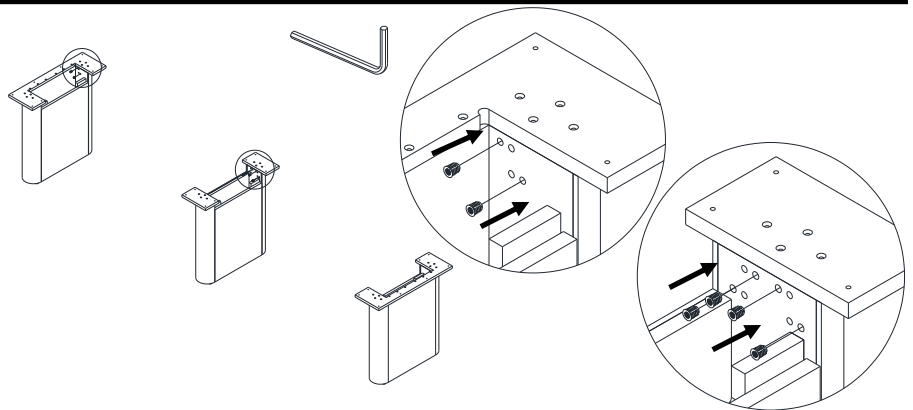
3. Align **Mid base unit (2)** between the **End base units (1)**—either direction.

4. Position the **Stretcher rails (3)** so that the screw holes are facing inward and upward within the table structure.

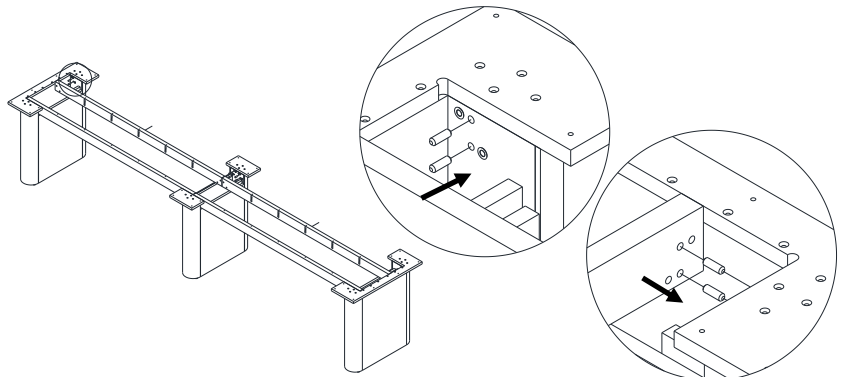


5. Repeat this process for all 4x **Stretcher rails (3)**.

6. Use the **Allen wrench** to insert **Threaded inserts (6)** into holes shown in each base.



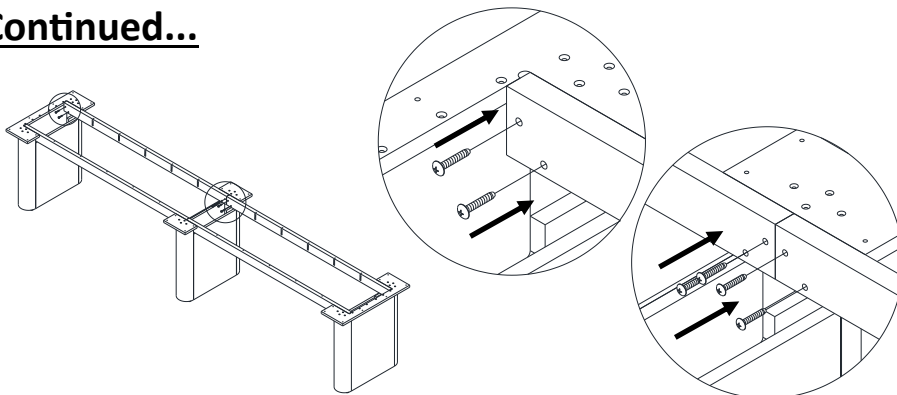
7. Use the **Wooden dowels (5)** to place the **Stretcher rails (3)** in the correct position. Insert the **Wooden dowels (5)** in the holes shown on the base and place the stretcher rails onto the **Wooden dowels (5)** in the holes shown.



Racetrack Base — 3 Base Kit Continued...

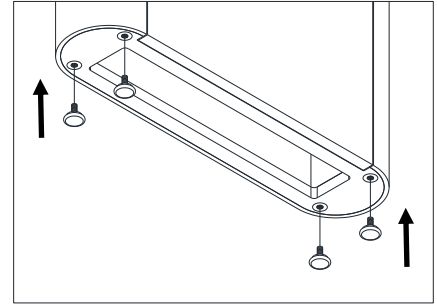
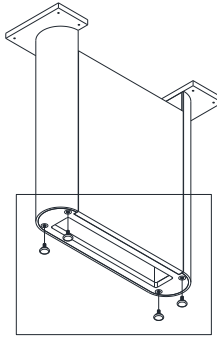
9. Insert **Stretcher rail bolts (7)** through the stretcher rail tab holes and fasten securely.

10. Repeat this process on all 4x **Stretcher rails (3)**.

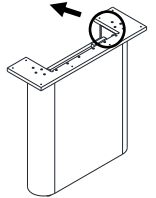
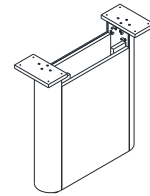
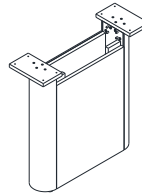
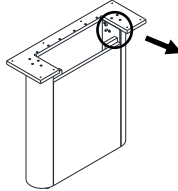


Racetrack Base — 4 Base Kit

1. Insert **Glides (4)** into bottom of each base and fasten to desired height.

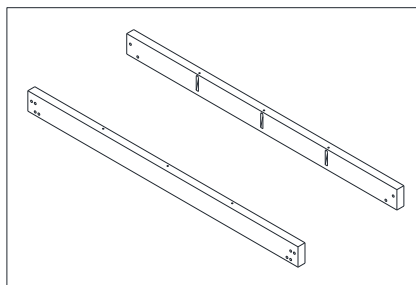


2. Align the tabs on the **End base units (1)** to face inward, toward the center of the table.
3. Align **Mid base units (2)** between the **End base units (1)**—either direction.

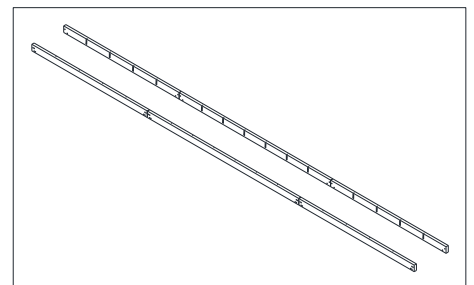


4. Position the **Stretchers rails (3)** so that the screw holes are facing inward and upward within the table structure.
5. Repeat step 4 for all 6x **Stretchers rails (3)**.
6. Place the 2 longest rails between the two **Mid base units (2)**.

Left View

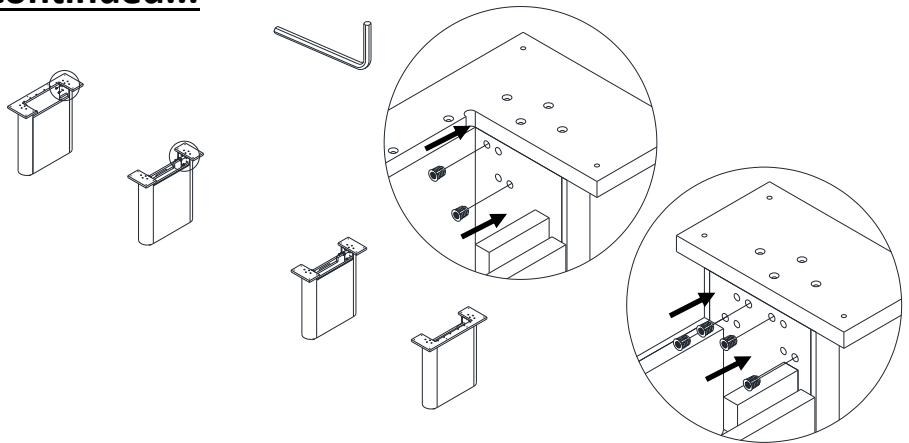


Rail Orientation

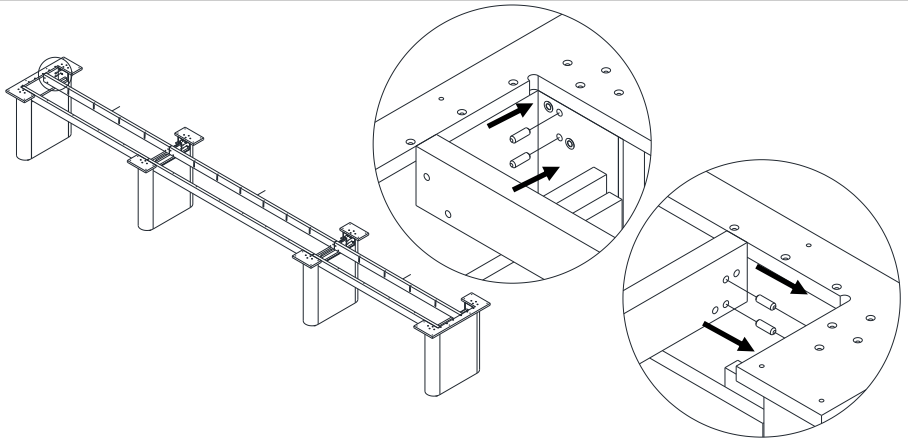


Racetrack Base — 4 Base Kit Continued...

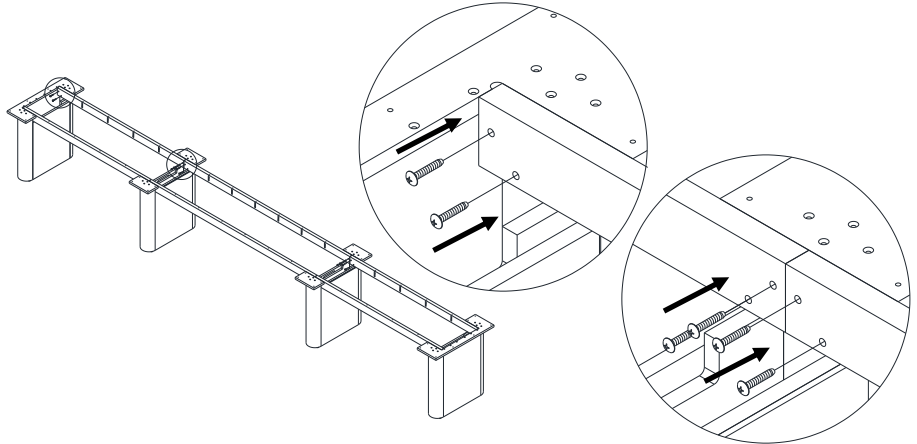
7. Use the **Allen wrench** to insert **Threaded inserts (6)** into holes shown in each base.



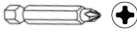


8. Use the **Wooden dowels (5)** to place the **Stretcher rails (3)** in the correct position. Insert the **Wooden dowels (5)** in the holes shown on the base and place the stretcher rails onto the **Wooden dowels (5)** in the holes shown.



9. Insert **Stretcher rail bolts (7)** through the stretcher rail tab holes and fasten securely.
10. Repeat this process on all 6x **Stretcher rails (3)**.



Tools Required

- #2 Phillips Head 
- Drill 
- Measuring Tape 
- Level (optional for precision)

Kit Content: Top Kit

1. 1-Piece Top
2. 2-Piece Top
3. 3-Piece Top

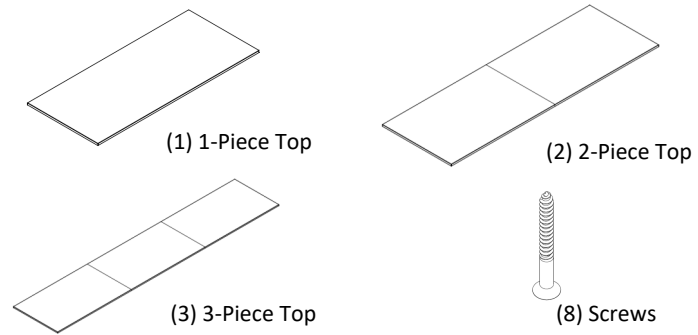
Screws — Base Kit

8. Rail and Base screws for Top (Top Assembly)
#8 x 1-1/2" pan head screw

Table Top Installation Notes

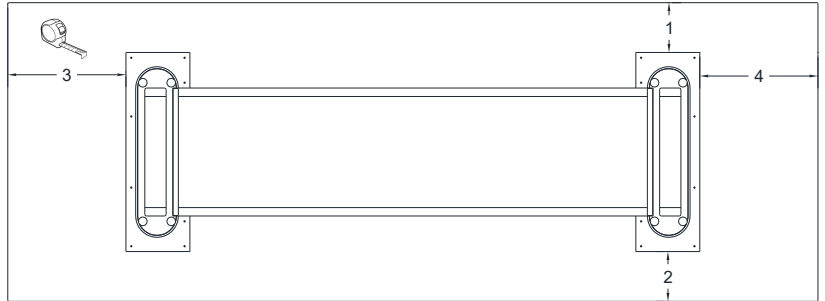
All Tops: Use the diagram below to center on base.

Attach the top to base with **Rail and Base screws for Top (8)**.



Step 1: Positioning the Tabletop and Bases

1. Center the assembled base kit under the table top.
2. Verify top is centered using **Measuring Tape**.
 - Measurement 1 and 2 are equal
 - Measurement 3 and 4 are equal
3. Follow same centering process for **3-Base Kit** and **4-Base Kit**.



NOTE: Make all measurements from **End Base Units**.

Step 2: Verify each Mid Base Unit sits under Tabletop seam

